

SKYGREEN® PN300

PETG

SK Chemicals

SKYGREEN is a BPA free high-performance PETG with exceptional transparency, chemical resistance, and processability.

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.0035	mm/mm	ASTM D 955
Density, 73 °F	1270	kg/m ³	ASTM D 792

Mechanical Properties	Value	Unit	Test Standard
ISO Data			
Yield stress	49	MPa	ISO 527
Yield strain	4.1	%	ISO 527
Stress at Break	23	MPa	ISO 527
Strain at Break	40	%	ISO 527
Flexural Modulus (23 °C)	1890	MPa	ISO 178
Flexural strength	67	MPa	ISO 178
Notched Impact Strength (Izod), 23 °C	7	kJ/m ²	ISO 180/1A
Rockwell Hardness	R 105	-	ISO 2039-2

ASTM Data			
Tensile Strength at Yield	46.1	MPa	ASTM D 638
Tensile Strength at Break	46.1	MPa	ASTM D 638
Elongation at Yield	4.5	%	ASTM D 638
Elongation at Break	120	%	ASTM D 638
Flexural Modulus	1893	MPa	ASTM D 790
Flexural Strength	70.6	MPa	ASTM D 790
Rockwell Hardness	R 105	-	ASTM D 785
Notched Impact Strength (Izod), 1/8 in	105	J/m	ASTM D 256

Thermal Properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load (1.80 MPa)	62	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	72	°C	ISO 75-1/-2
ASTM Data			
DTUL @ 66 psi	70	°C	ASTM D 648
DTUL @ 264 psi	62	°C	ASTM D 648

Optical Properties	Value	Unit	Test Standard
ASTM Data			
Haze	1	%	ASTM D 1003
Light Transmittance	90	%	ASTM D 1003

Characteristics

Processing

Injection Molding

Certifications

Food approval

Special Characteristics

Transparent

Applications

Packaging

Chemical Resistance

General Chemical Resistance

Disclaimer

Liability Exclusion

These guide values are measured and provided by the product manufacturer and have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions. M-Base has taken the guide values from the producer's original Technical Data Sheet. **ALBIS AND M-BASE ARE THEREFORE NOT RESPONSIBLE FOR THE ACCURACY OF THE GUIDE VALUES AND CANNOT GIVE ANY WARRANTY WITH REGARD TO THEIR CORRECTNESS.**

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Important: irrespective of product type or designation, ALBIS does not recommend or support the use of any products it supplies which fall into the following medical, pharmaceutical or diagnostic application categories:

- risk class III applications according to EU directive 93/42/EEC
- any bodily implant application for greater than 30 days
- any critical component in any medical device that supports or sustains human life.

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